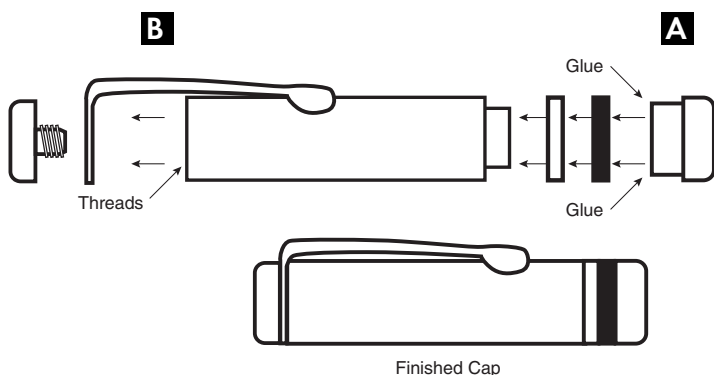
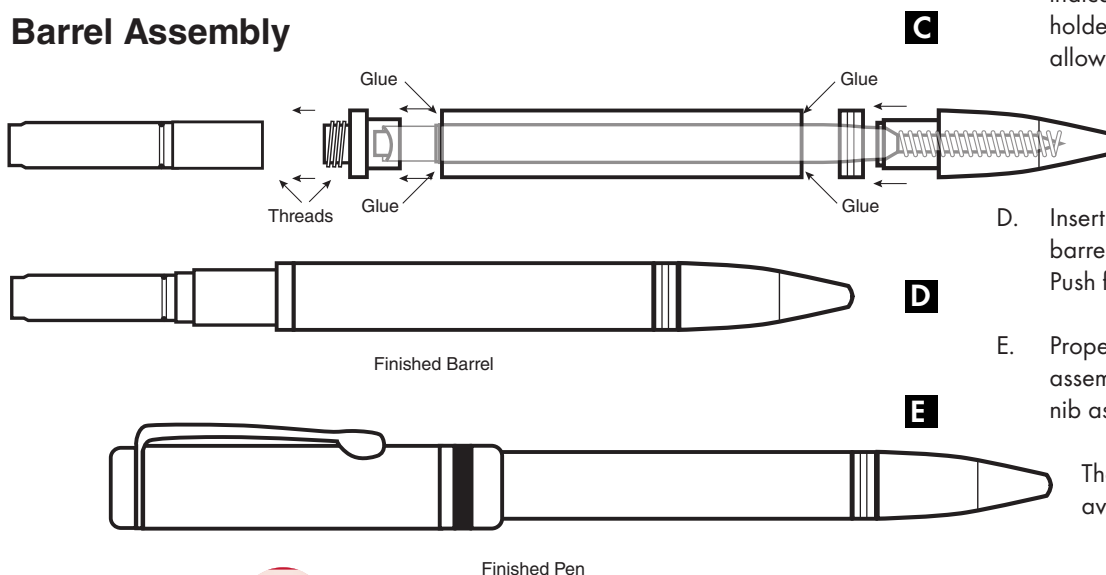


Cap Assembly



- A. Slide the two trim rings onto center band as shown. Put two small drops of glue inside center band and push onto cap as shown. Put aside for approx 1-hour to allow glue to dry.
- B. Put finial through hole in clip and screw into threaded end of cap.
- C. Put two small drops of glue inside barrel as shown. Slide nib ring onto nib, push this assembly onto barrel until flush with barrel. Put two small drops of glue inside other end of barrel as indicated and push on twist mechanism holder. Put aside for approx. 1-hour to allow glue to dry. Barrel is complete.

Barrel Assembly



- D. Insert ink refill with spring into finished barrel. Screw on twist mechanism. Push finished cap onto finished barrel.
- E. Propel ink refill out by twisting nib assembly clockwise, retract by turning nib assembly in opposite direction.

The ink refill is a Parker® type refill available at all office supply stores.

