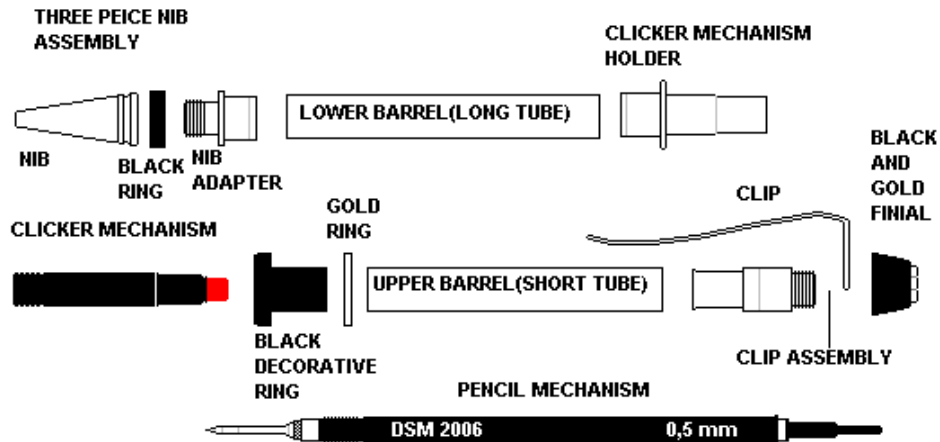


CIGAR PENCIL INSTRUCTIONS



TOOLING

A MANDREL

10 MM DRILL

11A BUSHINGS

WOOD BLANK $\frac{3}{4}$ IN. X $\frac{3}{4}$ IN. X 5 IN.

TURNING INSTRUCTIONS

1. **CUT WOOD BLANKS (1-SHORT & 1-LONG) SAME LENGTH OF TUBES OR A LITTLE LONGER TO SQUARE OFF.**
2. **DRILL WITH 10 MM BIT, EPOXY BRASS TUBE INTO MATCHING WOOD BLANK.**
3. **TURN TO DEPTH COLLARS, SAND & POLISH.**
4. **SET-UP FOR BUSHING AS FOLLOWS**
LOWER BARREL (LONG TUBE) USE BUSHING WITH SMALLEST OD (.4600) AND SECOND LARGEST BUSHING (.5300) AND SECOND LARGEST BUSHING (.5300)
UPPER BARREL (SHORT TUBE) USE BUSHING WITH LARGEST OD (5765) AND SECOND SMALLEST (.4740). MATCH BUSHING TO PART IF THESE NUMBERS DON'T HELP YOU.

ASSEMBLY

LOWER BARREL (LONG TUBE)

1. **PRESS NIB ASSEMBLY (3 PARTS) INTO BLANK AT END WITH SMALLEST O.D.**
2. **PRESS CLICK MECHANISM HOLDER INTO OPPOSITE HOLDER INTO OPPOSITE END (LARGER O.D.)**
3. **SLIP PENCIL MECHANISM INTO LOWER BARREL.**
4. **SCREW ON CLICK MECHANISM.**

UPPER BARREL (SHORT TUBE)

1. **SIDE GOLD RING ONTO BLACK DECORATIVE RING. PRESS THIS INTO BLANK AT END WITH LARGER O.D.**
2. **CLIP ASSEMBLY (3 PARTS). SLIDE CLIP OVER THREADED END THEN SCREW ON FINIAL.**
3. **PRESS THIS ASSEMBLY INTO OTHER END OF BLANK (SMALLER O.D.)**
4. **SLIDE CAP OVER CLICK MECHANISM. PEN IS FINISHED.**

REPLACING LEAD-REMOVE MECHANISM FROM PENCIL PULL OUT PLUNGER FROM BACK OF UNIT AND REPLACE LEAD .05 MM

5/00