

Berea Hardwoods Co., Inc.  
Kit Instructions

## **Berea Hardwoods Stainless Steel Folding Knife (Berea #DA30(S))**

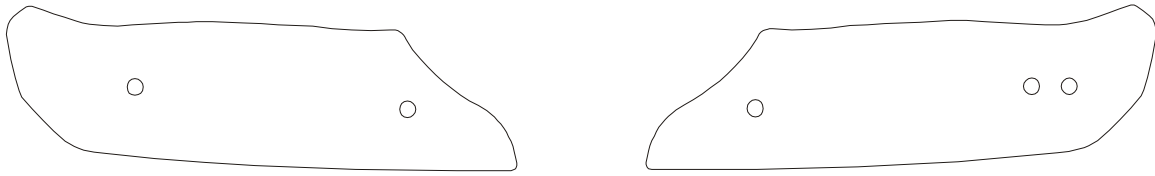


Needed: Mandrel-None  
Bushings-None  
Drill-1/8" & 5/32"  
Material Size- 3" X 1" x 1/4"

### **Preparing the Material Blank**

1. Cut the material blank. You will need 2 of these.
2. Using the pattern below as a REFERENCE ONLY, saw out your blanks slightly larger than the pattern.
3. Carefully sand, file or saw the blanks until they fit the frame of the knife.
4. Now, using the template again drill the holes for the screws. There are 2 holes on one side and 3 on the other. The side with 3 holes is the one for the belt clip. The belt clip is optional. If you would rather make the knife without the belt clip them only drill 2 holes on the 3 hole side.
5. I used a 3/32" bit to drill the initial hole and then tried it on the blank to make sure the holes were in the right place.
6. Once they are adjusted properly drill through the blanks with the 1/8" drill.
7. Making sure you have the blanks oriented properly, left blank on the left and right on the right, drill a shallow step or counter sink slightly into the blank using a 5/32" bit.
8. Try the screw to make sure it is flush with the surface or slightly lower.
9. Continue drilling until the screws fit properly.
10. Taper, round, and texture your blank as you desire.
11. Sand and polish the blank to your satisfaction.
12. Finish the blank in your choice of finish.
13. Attach each blank to its respective side using the screws and wrench provided.

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Scale Pattern-FOR REFERENCE ONLY-May not be exact. Shape Carefully.

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