

Stat Duck Call Kit

Required Materials:

- + 1-1/2" X 1-1/2" X 3-1/2" Blank
- + Stat Duck Call Kit
- + 7mm (shaft A) Pen mandrel
- + Sand Paper/Finish
- + 5/8" Drill Bit



Wood Preparation:

- Cut a blank to 1-1/2" x 1-1/2" x 3-1/2"
- Square ends to 3"
- Mark center of blank
- Drill a 5/8" hole



Turning the Barrel:

- Mount expansion bushings, washers and brass tubes onto 7mm Pen Mandrel. (see below)
- Place barrel onto mandrel and center over expansion bushings.
- Tighten knurled nut until blank will not slide on expansion bushings.
- * As some mandrels vary in length, you may be required to add or delete brass tubes
- Turn the blank to the desired shape. * make a 3/16" wide groove for the lanyard if desired.
- Sand and finish.

Assembly of Mylar Reeds:

- Insert mylar reeds (long reed at the bottom, short reed at top dimple side down) into wedge slot making sure the reeds are all the way back before inserting wedge.
- Insert wedge. (see diagram above).
- Insert duck call into finish barrel.

