



## WHISTLE KEY RING

THE WHISTLE KEY CHAIN TUBE IS IDENTICAL TO THE TWIST PEN TUBE. THE SAME DRILL (7MM-LETTER J) AND MANDREL USED FOR THE TWIST PENS CAN BE USED HERE.

1. PREPARE A BLOCK OF WOOD AT LEAST  $\frac{1}{2}$ " X  $\frac{1}{2}$ ", THE LENGTH OF THE BRASS TUBE.
2. DRILL A HOLE IN THE CENTER OF THE WOOD.
3. GLUE THE BRASS TUBE INTO THE HOLE. WE RECOMMEND A TWO-PART EPOXY GLUE.
4. MOUNT THE TUBE WITH WOOD ON THE MANDREL (TWO CAN BE DONE AT THE SAME TIME.)
5. TURN AND FINISH AS DESIRED.
6. PUSH FIT PARTS INTO FINISHED TUBE.

**HINT-USE BLOCKS LARGER THAN  $\frac{1}{2}$ " X  $\frac{1}{2}$ " AND TURN VARIOUS SHAPES FOR VARIETY. 01/03**