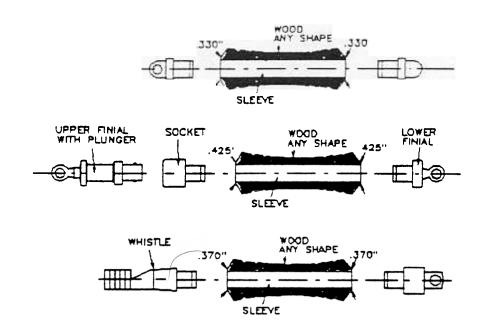
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## WHISTLE KEY RING

THE WHISTLE KEY CHAIN TUBE IS IDENTICAL TO THE TWIST PEN TUBE. THE SAME DRILL (7MM-LETTER J) AND MANDREL USED FOR THE TWIST PENS CAN BE USED HERE.

- 1. PREPARE A BLOCK OF WOOD AT LEAST ½" X ½", THE LENGTH OF THE BRASS TUBE.
- 2. DRILL A HOLE IN THE CENTER OF THE WOOD.
- GLUE THE BRASS TUBE INTO THE HOLE. WE RECOMMEND A TWO-PART EPOXY GLUE.
- 4. MOUNT THE TUBE WITH WOOD ON THE MANDREL (TWO CAN BE DONE AT THE SAME TIME.)
- 5. TURN AND FINISH AS DESIRED.
- 6. PUSH FIT PARTS INTO FINISHED TUBE.

HINT-USE BLOCKS LARGER THAN 1/2" X 1/2" AND TURN VARIOUS SHAPES FOR VARIETY. 01/03