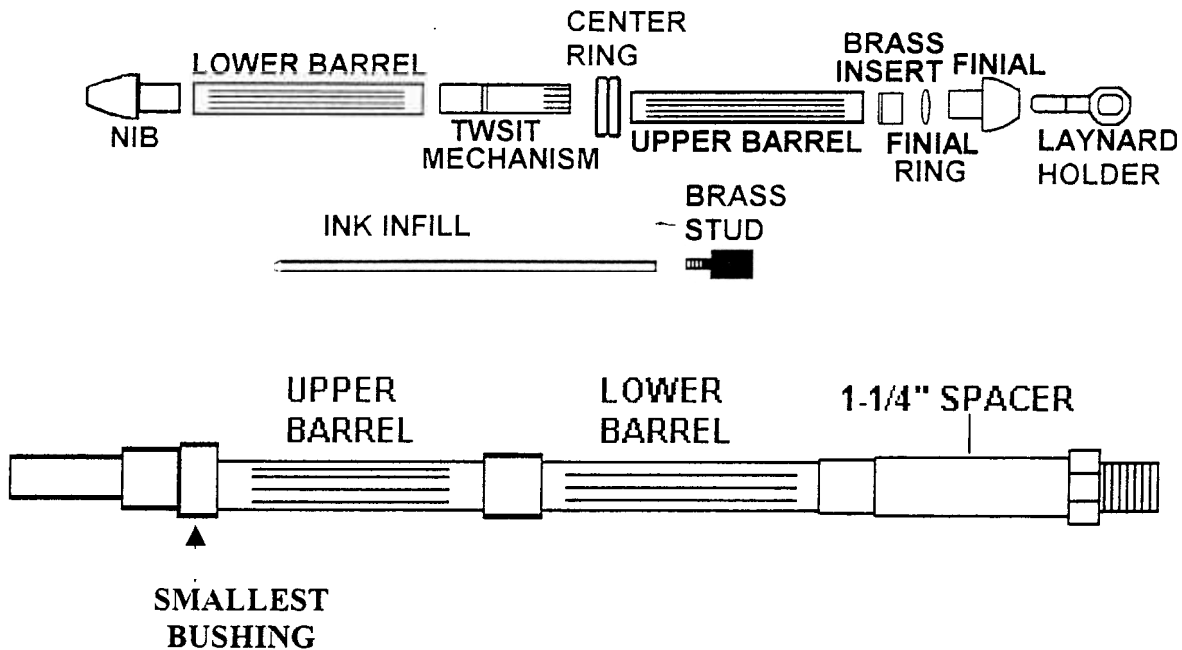


NECKLACE PEN



TOOLING

MANDREL SHAFT A

BUSHING SET #4A

DRILL BIT-LETTER J

WOOD-5/8 X 5/8 X CUT TO LENGTH OF TUBE

NOTE-INK REFILLS (2 COLOR/4 COLOR) CAN BE FOUND AT OFFICE MAX OR CALL 1-800-346-3278 AND ASK FOR NEAREST O.M. THAT CARRIES ROTRING REFILLS.

TURNING INSTRUCTIONS

TURN WOOD TO DEPTH COLLAR AND POLISH.

ASSEMBLY INSTRUCTIONS

LOWER BARREL:

1. PRESS NIB INTO ONE END OF LOWER BARREL.
2. PRESS TWIST MECHANISM INTO OUTER END OF LOWER BARREL, PRESS UNTIL 1/8" BEFORE INDENTATION (CHECK WITH INK INFILL).
3. SLIDE CENTER RING OVER MECHANISM.
4. PRESS BRASS STUD ON TO INK INFILL AND SCREW INTO TWIST MECHANISM.
PLEASE NOTE: THE BRASS STUD SHOULD BE REMOVED WHEN REPLACING INK INFILL.

UPPER BARREL:

1. PRESS BRASS INSERT INTO SMALL END OF UPPER BARREL. GLUE BRASS INSERT.
2. SLIDE FINIAL RING OVER BLACK FINIAL, PRESS INTO BRASS INSERT.
3. PUSH GOLD LANYARD HOLDER INTO BLACK FINIAL.
4. THREAD LANYARD INTO LANYARD HOLE BEFORE ATTACHING TO CLASP END. 06/01