

BereaHardWoods CO., INC.

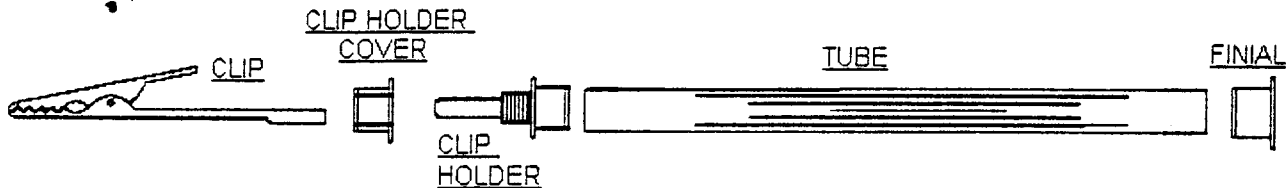
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BRACELET HELPER

TOOLING-5/16 DRILL
MANDREL SHAFT A
8A BUSHINGS

DRILLING-YOU MUST HAVE 4" OF DRILL EXPOSED. CUT WOOD 5/8 OR 3/4 SQ. LENGTH OF BRASS TUBE OR A LITTLE LONGER. DRILL WITH 5/16, DRILL BIT.

IF YOU DON'T HAVE ENOUGH THROW ON YOU DRILL YOU CAN DRILL SO FAR, THEN RAISE TABLE.

TURNING-THE BUSHING FOR THIS UNIT IS JUST TO HOLD WOOD IN PLACE. YOU CAN TURN THIS UNIT TO ANY DESIRED SHAPE YOU WANT. (SHOULD BE TAPERED FOR BETTER GRIP.)

ASSEMBLY

- 1. PRESS IN FINIAL (END CAP).**
- 2. SCREW CLIP HOLDER COVER ONTO CLIP HOLDER.**
- 3. PRESS INTO OTHER END.**
- 4. SLIDE ON CLIP (USING A DROP OF SUPER GLUE IF YOU WANT.)**

IF YOU CAN'T DRILL A HOLE 4" YOU CAN MAKE THIS UNIT WITH A DOWEL AND YOUR LIVE CENTER. DRILL HOLE IN BOTH ENDS OF WOOD BLANK. TURN DOWEL THAT WILL FIT INTO ONE END OF BLANK. PUT THIS INTO CHUCK TO HOLD ONE END OF BLANK, HOLD OTHER END WITH LIVE CENTER. TURN TO DESIRED SIZE AND POLISH. CUT YOUR TUBE AND GLUE INTO THE DRILLED HOLE IN EACH END OF WOOD BLANK THEN ASSEMBLE.